

INSPECTION RELEASE NOTE

Branch Office:	Mumbai
IRN No.:	MUM 24 I 660
File No. & ISN No.:	File No: ISSPL/02/BRD/JFN/2023/0002 ISN No:8649
Issued Date:	11.03.2024

IRCLASS Client:	M/s. Paramount Limited
Client PO No. (On IRCLASS):	Not available
End User/Project: M/s. GAIL / USAR Project	
Inspection Location: Plot No: E-15/2, Murbad M.I.D.C, Opp. Om Packaging, Dist. Thane – 42140 Maharashtra.	
Main Vendor Name: M/s. Orbit Pumps & Systems Pvt. Ltd	
Sub Vendor Name:	Not Applicable
Main Vendor PO No & Date:	02/643/163/M Dtd:18.09.2023 (From M/s. Paramount Limited to M/s. Orbit Pumps & Systems Pvt. Ltd
Sub Order PO No & Date:	Not Applicable
Final Inspection Report No & Date:	MUM/24/BG/081 Dtd: 06.03.2024
Client Specific Additional Information: (if any)	Nil

Reference Documents: (Add rows for more documents – Datasheet, NDT, Pressure, Performance Test Procedure, WPS/PQR/WPQ etc.)					
Doc. Name Doc. Number Rev. No Date			Approved By	Document Supplied by	
ITP	GAIL-643-WBP-PUMP-ITP-01	00	10.01.2024	M/s. IRCLASS	M/s. Paramount Limited
Documents	GAIL-643-WBP-MVD-552	03	23.02.2024	M/s. EIL	M/s. Paramount Limited

Details	Details of items offered for inspection: (Table format to be changed as per Item description requirement)						
Sr. no	Tag No	Item Description	Identification (Sr. No)	UOM	PO Qty	Offered Qty	Accepted Qty
01	125-PA-1024 A/B	Centrifugal Pump (Non Metallic)	49429 & 49430	Nos	02	02	02

Sr	ITP / QAP	Inspection details: (Respective supporting documents along with its reports no, Rev, and date as		
No.	Sr. No.	applicable to be mentioned and to be attached)		
1		Internal Inspection report reviewed of visual & dimension of material, found in order.		
2	1	Chemical analysis report of PP (Casing, Impeller, Back Plate, Sleeve & Shaft) as per QAP		
		reviewed, & compliance test certificate noted for (Casing, Impeller, Back Plate, Sleeve & Shaft)		
3	2	Impeller dynamic balancing inspection report reviewed found in order.		
4	3	Casing hydro test report reviewed, found in order.		
_	44.45	Witnessed Performance Test & mechanical running test of Pump as per manufacturing standard		
5	4A,4E			
		stable flow, Duty Point.		
6	4B	Vibration checked found within acceptable limit.		
7	4C	Noise checked found within acceptable limit.		
8	4D	Bearing Temp rise checked found within acceptable limit.		
		FOR THE 10		

This Certificate is issued upon the following terms and conditions:

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Effective Date: 01.06.2023 Form No. IS/F/IRN/002 Rev.05

SURVEYORS



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9	Motor Routine test certificate as per QAP reviewed, found in order.		
10	6	Witnessed Strip down Test after Performance –No wear noticed on running parts	
11	7	Reviewed Painting Report & found satisfactory.	
12	8	Final document verified as per QAP, found in order.	
13	-	Verified Calibration certificates of Measuring Instruments used during inspection.	

Inspector's Identification mark	For identification, witnessed pump are hard stamped in double
(Hard stamp/Hologram/Sticker) & its location	while non-witnessed pump hard stamped in single as " \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
on inspected item:	nearby nameplate.
Compliance Acceptance / Deviation	Nil
Acceptance / NCR / WAIVER (if any)	NII
Conclusion:	Accepted
Main Vendor PO Status	Completed
Sub Order PO Status:	Not Applicable



FOR THE

(For Inspector(s) to IRCLASS Systems & Solutions Private Limited)

Rev No. (If Applicable)	00
(If revision other than 00, specify reason for revision)	
This Document Supersedes IRN No.:	Not Applicable
(Mention previous IRN Number)	

Note: Contact us on industrial_services@irclass.org or qtr@irclass.org for any information related to this document.



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