ORBIT PUMPS & SYSTEMS PVT. LTD.

An. ISO 9001-2015 Certified Company

PLOT NO.: E-15/2, MURBAD M.I.D.C., OPP. OM PACKAGING.

MURBAD, DIST. THANE-421401. MAHARASHTRA.

PH. NO.: 09220699851 / 08806313995



MINUTES OF MEETING (MOM)

DATE: 22-08-2023

M/S.: RASHTRIYA CHEMICAL FERTILIZERS LTD.

MR. MAHENDRA CHIKBALE.

MR. DHEERAJ NIGOTOYA

M/S.: ORBIT PUMPS & SYSTEMS PVT. LTD.

MR. BURHANUDDIN HAFIZ.

Testing and inspection of 1 No Pumps was done of various capacities and heads, whose duty parameters are mentioned below & enclosed:

Pump Model: HRZ J 1-7, DUTY PARAMETERS: 15 m3/hr 25 m, MOTOR RATING: 7.5 HP/2900 RPM, was witnessed

Sr No.	Inspection	Documents	Remarks
1	Dynamic Test/ Hydraulic Performance Test	Report No: OPS/PTR/13084/1, OPS/PTR/13084/2.	Satisfactorily with water results are extrapolated for liquid with density 1.8
2	Visual Inspection/ MTC	Report No: OPS/10123. OPS/MTC-13084/01/23-24 OPS/MTC-13084/02/23-24 OPS/MTC-13084/03/23-24	Baseframe drilling for extra foundation bolt. Casing drainage plug Gland plate studs and washers
3	Mechanical Performance	Report No: OPS/PTR/13084/1, OPS/PTR/13084/2.	Bearing temperature, vibration and noise was found to be normal.
4	Jacketed Hydraulic Test	Report No: OPS/HTR/13084/01.	Found satisfactory at 5 kg/cm2

Performance found satisfactory with water and extrapolated results for liquid seems within range. Pump can be dispatched along with spares and documents as mentioned in PO.

RASHTRIYA CHEMICAL FERTILIZERS LTD.

MR. MAHENDRA CHIKDALE MR. DHEERAJ NIGOTIYA

MR. BURHANUDDIN H

ORBIT PUMPS & SYSTEMS PVT LTD

Management Systems MSCB-132



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